

# Exact™ 5371

## Ethylene-based Plastomer Resin

### Product Description

Exact™ 5371 plastomer resin is an ethylene 1-octene copolymer produced using a proprietary metallocene technology. It exhibits outstanding plastic and elastomeric properties including superior toughness. Exact™ 5371 is designed for modification of polypropylene and polyethylene in a wide range of applications such as injection molding, extrusion blow molding, blown and cast film, and profile extrusion.

### Key Features

- Premium low temperature impact modifier
- Free-flowing pellets
- Superior toughness and tear strength

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>▪ Africa &amp; Middle East</li> <li>▪ Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>▪ Europe</li> <li>▪ Latin America</li> </ul>	<ul style="list-style-type: none"> <li>▪ North America</li> </ul>
Applications	<ul style="list-style-type: none"> <li>▪ Compounding and TPO</li> <li>▪ General purpose elastomer</li> </ul>	<ul style="list-style-type: none"> <li>▪ Injection Molding</li> <li>▪ Polymer Modification</li> </ul>	<ul style="list-style-type: none"> <li>▪ Shoe sole, foam, and footwear</li> </ul>
Form(s)	<ul style="list-style-type: none"> <li>▪ Pellets</li> </ul>		
Revision Date	<ul style="list-style-type: none"> <li>▪ 10/22/2020</li> </ul>		

### Physical

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.868 g/cm <sup>3</sup>	0.868 g/cm <sup>3</sup>	ASTM D1505
Melt Index (190°C/2.16 kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10 g/10 min	10 g/10 min	ASTM D1238

### Hardness

	Typical Value (English)	Typical Value (SI)	Test Based On
Durometer Hardness			ExxonMobil Method
Shore A	68	68	
Shore D	17	17	

### Mechanical

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress <sup>2</sup>	> 830 psi	> 5.7 MPa	ExxonMobil Method
Tensile Stress at 100% (73°F (23°C))	330 psi	2.3 MPa	ExxonMobil Method
Elongation at Break <sup>2</sup>	> 800 %	> 800 %	ExxonMobil Method
Flexural Modulus - 1% Secant	1900 psi	13 MPa	ExxonMobil Method

### Elastomers

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 300% (73°F (23°C))	421 psi	2.90 MPa	ExxonMobil Method
Tear Strength (Die C)	196 lbf/in	34.3 kN/m	ExxonMobil Method
Mooney Viscosity (ML 1+4, 257°F (125°C))	8 MU	8 MU	ExxonMobil Method

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	123 °F	50.6 °C	ExxonMobil Method
Peak Melting Temperature	136 °F	58 °C	ExxonMobil Method

### Additional Information

This product is talc dusted.

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#### Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

#### Processing Statement

Tensile testing was conducted at a crosshead speed of 20 in/min.

Physical properties were measured on compression molded specimens.

#### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> All specimens reached extension limit, did not break.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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